

# Work Order ID 50970

July 28, 2009 12:55:25 PM



Page 1

Item ID: D3942-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Clip

Start Date: 7/28/09

Start Qty: 12.00



Cust Item ID:

Required Date: 7/29/09

Req'd Qty: 12.00



Customer:

Reference:

Approvals:

Process Plan:

*W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3942

A

16

*P10*

100

0.00



Waterjet

Memo

0.00

1-Cut as per Dwg D3942-1

Dwg Rev: *A*

Prog Rev: *2*

2-Deburr if necessary

*18 9-7-09 (16)*

*→ DCB 09/07/30 (16)*

*18 9-7-09*

*(16)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

Dart Aerospace Ltd

## WORK ORDER CHANGES

W/O:		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
DATE	STEP						
09-08-12	W/O handed	Add eng D3942-e Rev A to change box  Perman change		09/08/13		09/08/12	09/08/12

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE (NCR)

NCR:		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

⇒ 509107130

(46)

φ

140

Identify as per dwg & Stock Location:

139B

0.00



Packaging

Memo

0.00

Packaging

9/8/12 (16) SQ

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

6508-12  
A

CY 09/08/12

# Picklist Print

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Page 1

Work Order ID: 50970

Parent Item: D3942-3RevA

Parent Item Name: Clip

Comments:

Start Date: 7/28/09

Required Date: 7/29/09

Start Qty: 12.00

Required Qty: 12.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S18GA		Purchased	No			100	sf	183.6921	0.1895			



304/316 .050 Sheet

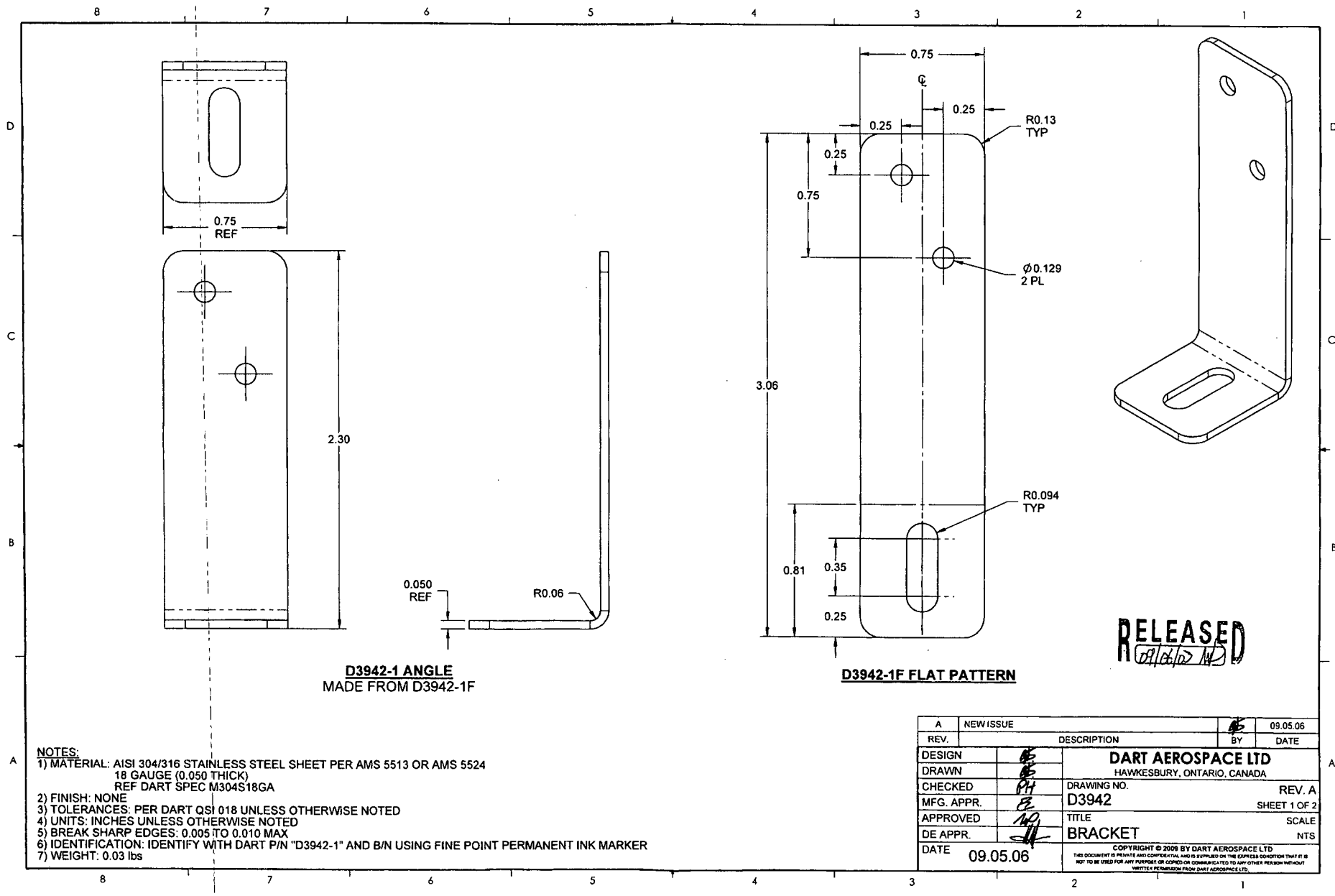


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	183.6921053	
108156	0.98526316	
111743	23.97	
112178	158.736842	

111743

FB 9-7-09

W10 50570



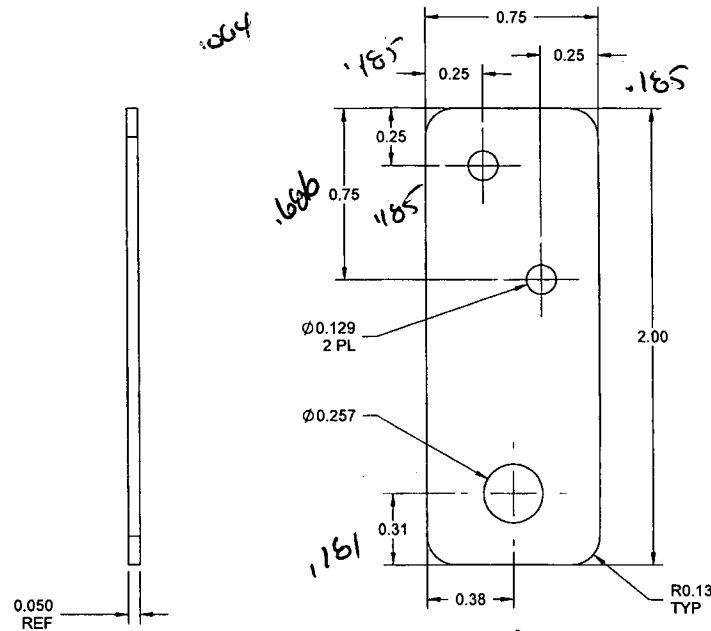
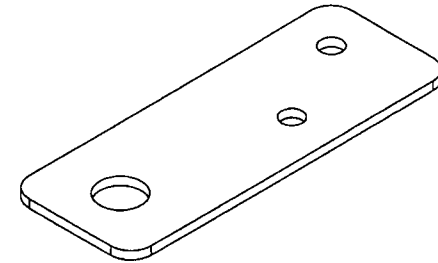
RELEASED  
01/06/07

**D3942-1 ANGLE**  
MADE FROM D3942-1F

**D3942-1F FLAT PATTERN**

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524  
18 GAUGE (0.050 THICK)  
REF DART SPEC M304S18GA
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-1" AND B/N USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.03 lbs

A		NEW ISSUE		09.05.06	
REV.	DESCRIPTION	BY	DATE		
DESIGN				<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN					
CHECKED				DRAWING NO.	REV. A
MFG. APPR.				D3942	SHEET 1 OF 2
APPROVED				TITLE	SCALE
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**D3942-3 CLIP**

W/O 50970

**RELEASED**  
09/05/06

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR AMS 5524  
18 GAUGE (0.050 THICK)  
REF DART SPEC M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3942-3" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.02 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D3942</b>	SHEET 2 OF 2
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